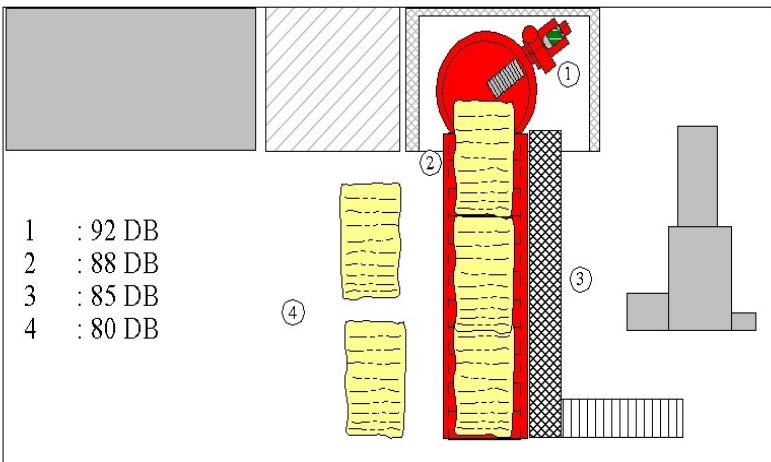
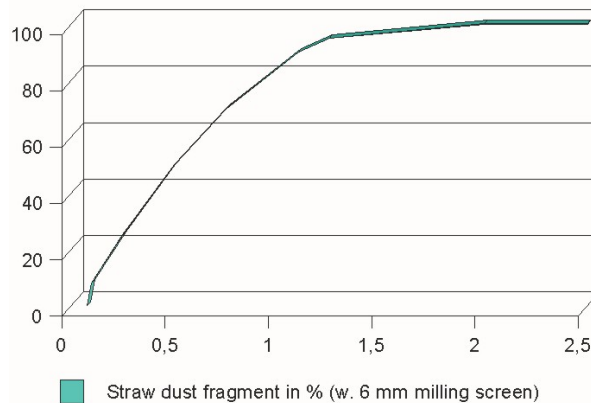


HDH 770	 	
HDH 1000	 	
Machine function	<p>Straw mill HDH 770/1000 is made of a flail rotor, screen, and blowing rotor. Straw is sucked into the housing and blown through the screen by the flail rotor. The air flow produced by the rotor, sucking straw and air in through Ø400/450 mm pipe and blowing it out through Ø300/350 mm. Good air flow is important for optimal capacity. Transport length is up to 30-35 meters.</p>	
Machine paint:	<p>Standard ISO 12944-5 category C2. Machines, guards etc. comes in a color type RAL 3001 red suitable for indoor, non corrosive environment - water and oil resistant -15 to + 60 degrees C, surface purified with alkaline degreaser, painted with a machine primer and here after coating paint.</p>	
Custom tariff number	84369900	
Machine parameters	HDH 770	HDH 1000
Machine number	1038-199	1038-100
El motor min/max power	22/45 kW	45/90 kW
Motor starter	Y/D or Soft starter	Y/D or Soft starter
Measures LxHxW [cm]	L:120 - H:160 - W: 130	L:150 - H:180 - W:155
Weight [Kg]	800	1100
Screen area [dm ²]	520	850
Flail arms pcs	8	10
Flail number pcs	24	30
Piping inlet	Ø 400	Ø 450
Piping outlet	Ø 300	Ø 350
Blowing distance 30 meter	- 1x meter vertical pipe = 2 meter horizontal loss - 1x 90° bend = 3 -	

Standard	DS/EN 60204-1:2006 Safety of Machinery - Electrical Equipment of Machines, DS/EN ISO 13850 of January 29 th 2007 emergency stop, DS/EN ISO 13849-1 safety-related parts of control systems, DS/EN 60204-1: 2006, cable installation method E																																				
RISK ASSESMENT	Machine: This machine cannot work as a "Stand Alone", and can therefore not be delivered with a CE marking.																																				
Health and safety issues dB:	<p style="text-align: center;">DB - HDH 770</p>  <p>1 : 92 dB 2 : 88 dB 3 : 85 dB 4 : 80 dB</p> <p style="text-align: center;">dB at 1 meter from the machine = 92 dB</p>																																				
RISK ASSESMENT - Ex	<table border="1"> <thead> <tr> <th rowspan="2">Material</th><th colspan="2">GESTIS-STAU-EX</th></tr> <tr> <th>Stroh (2213)</th><th>Miscanthus</th></tr> </thead> <tbody> <tr> <td>Feuchte</td><td>-</td><td>10,2 %</td></tr> <tr> <td>Korngrösse < 500 µm</td><td>96%</td><td>56%</td></tr> <tr> <td>Korngrösse < 125 µm</td><td>26%</td><td>35%</td></tr> <tr> <td>Median-Wert µm</td><td>200 µm</td><td>280 µm</td></tr> <tr> <td>UNtere Ex-Grenze</td><td>125 g/m³</td><td>60 g/m³</td></tr> <tr> <td>Max Ex Überdruck</td><td>8,0 bar</td><td>7,7 bar</td></tr> <tr> <td>K_{ST}-Wert [bar m/s]</td><td>47</td><td>115</td></tr> <tr> <td>Ex-Fähigkeit</td><td>St1</td><td>St1</td></tr> <tr> <td>Zündtemp.</td><td>470 C</td><td>-</td></tr> <tr> <td>Glimmtemperatur</td><td>310 C</td><td>-</td></tr> </tbody> </table> <p>Wheat straw: Primary evaluated the risk for dust explosion based on the conditions that have to be full filled with regard to dust explosion, and have used the official figures from the German institute BGIA: The fragmentation of any straw quoted from 6 mm screen: - 96 % will be more than 1,3 mm We declare that the machinery will not create any situation that can course explosive burning of the straw or of the straw dust.</p>		Material	GESTIS-STAU-EX		Stroh (2213)	Miscanthus	Feuchte	-	10,2 %	Korngrösse < 500 µm	96%	56%	Korngrösse < 125 µm	26%	35%	Median-Wert µm	200 µm	280 µm	UNtere Ex-Grenze	125 g/m ³	60 g/m ³	Max Ex Überdruck	8,0 bar	7,7 bar	K _{ST} -Wert [bar m/s]	47	115	Ex-Fähigkeit	St1	St1	Zündtemp.	470 C	-	Glimmtemperatur	310 C	-
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Documentation for risk assessment EX:

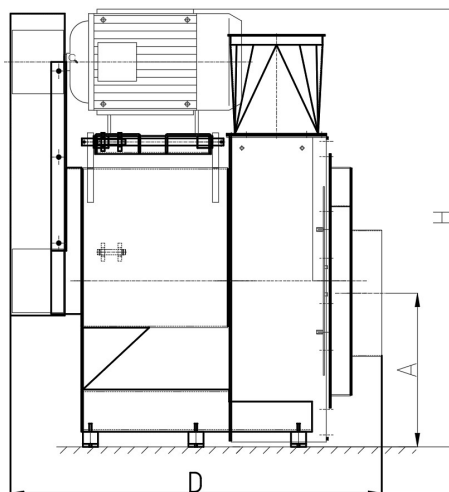
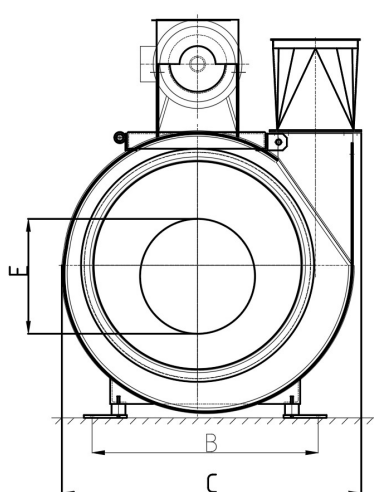
Screening sample with 6 mm screen in hammer mill, showing safety margin with regard to ATEX standard and BGIA measures. (DONG/E2 2002)



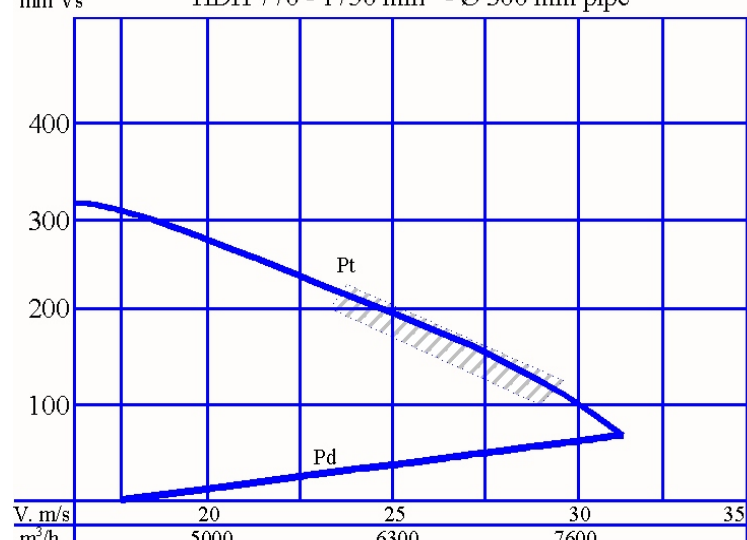
Analyzed risk following EN-ISO 13849-1:

	S	F	P	PLr
1. Mounting: The machine is provided lifting positions that ensures balance when lifting and strong enough to hold machine load. Work place assessment should be made, before start with mounting.	S2	F1	P1	c
2. Operating: The machine has to be mounted with a closed filling device, Cormall Stone trap or similar, and with a closed connected outtake by piping thus blowing the straw to a filter or similar.	S2	F1	P1	c
3. Servicing: a. All lubrication positions are from safe position.	S1	F1	P1	a
b. Change of flail and change of screen, requires opening of the front into the machine, before this is possible, one first has to take off the filling device. The front plate is mounted with safety mothers. There can be no accidental opening of the door. Before opening the door, the must be turned off on the main switch and locked.	S2	F2	P1	b
4. Renovation: Same as on 3b	S2	F2	P1	b
5. Scrapping/recycling: same comment as under 1. Mounting	S2	F1	P1	c

HDH 770 & 1000



HDH	770	1000
A	509	647
B	815	940
C	1080	1365
D	1230	1480
E	Ø414	Ø450
H	1450	1900

Screen size	Size:	HDH 770 Item no.:	Range for blowing distance										
	ø 5 mm	3038-320											
	ø 8 mm	3038-321											
	ø 10 mm	3038-322											
	ø 15 mm	3038-323											
	ø 20 mm	3038-324											
	ø 30 mm	3038-325											
	ø 50 mm	3038-326											
	ø 70 mm	3038-327											
Air flow	HDH 770 : 4300-6800 m ³ /hour 2500-3000 Pa HDH 1000 : 8000-11000 m ³ /hour 2500-3000 Pa												
Air flow diagram	<div>mm Vs HDH 770 - 1750 min⁻¹ - Ø 300 mm pipe</div>  <table><tr><td>V. m/s</td><td>20</td><td>25</td><td>30</td><td>35</td></tr><tr><td>m³/h</td><td>5000</td><td>6300</td><td>7600</td><td></td></tr></table>			V. m/s	20	25	30	35	m ³ /h	5000	6300	7600	
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machine	Spare parts	Item number	Normal wear	Accidental	Warranty part	Cormall/Supplier stock	Lead time	Units
HDH770 Hammer mill	Flail	3038.332	x			+	D	3x18
	Flail bolt	3518.323	x			+	D	18
	Screen	3038.325	x			+	D	1
	Blower rotor	3038.205	x			+	D	1
	Wearing plate	3038.302	x			+	D	1
	Screen hold	3038.206		x		+	Dd	1
	Flail rotor	3038.204		x		+	Dd	1
	Bearing	3510.110						1